



AMERICAN MADE FURNITURE

## MISSION SECRETARY DESK



Thank you for purchasing our Mission Secretary Desk. Assembly of this product requires a Phillips screwdriver and a hammer. We have found it helpful to have a second person present in at least one step of the assembly.

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### STEP 1

Read through these instructions thoroughly before beginning assembly. We have found this to be of great value when first assembling this product.

### STEP 2

Remove all parts and hardware from packing material. Wooden pieces should be placed on a non-abrasive surface (like the carton or carpet) to prevent damage to the finish.

### STEP 3

Identify all parts using diagram at right



(2) Side Assembly (A)  
Drawer (B)  
(2) Stretcher (C)  
Top Assembly (D)

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### STEP 4

Identify and count hardware using diagram at right.

Also included are two sets of drawer pull hardware (not shown).

Assembly of this product requires a Phillips screwdriver. We have found it helpful to have a second person present in at least one step of the assembly.

(12) Wood Plug



(12) 1 1/2" #8 Wood Screw



(2) Drawer Knobs



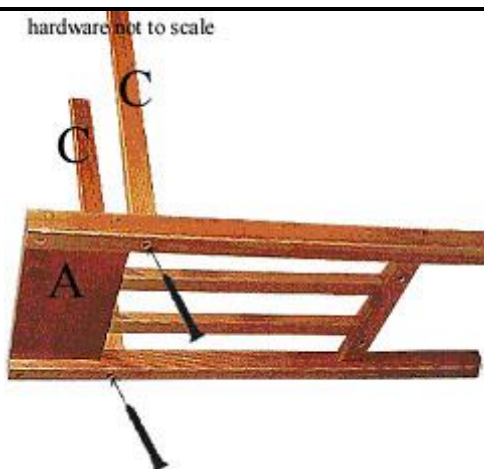
(2) 1 1/2" Pan Screw



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### STEP 5

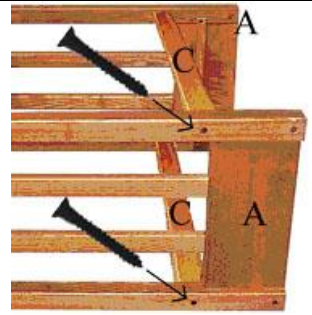
Attach two cross braces (C) to left side assembly (A). Align pilot hole in end of each cross brace with hole in side assembly. Secure each brace with one screw. Do not fully tighten screws at this time.



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### STEP 6

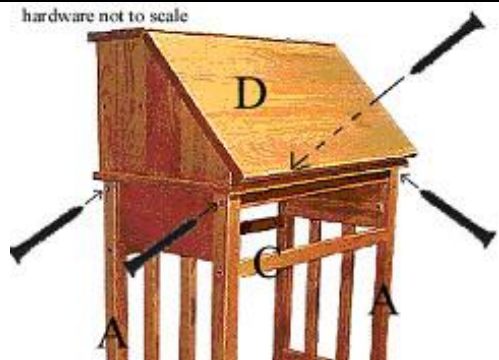
Repeat Step 5 to attach right side assembly (A). Do not fully tighten screws at this time.



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### STEP 7

Get a second person to assist you in positioning the desk assembly between the side assemblies. Have them hold it in place while securing it using four screws through the countersunk holes in the side assemblies and into the pilot holes in the cleats on the underside of the desk assembly.



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### STEP 8

Securely tighten ALL screws. Conceal screw holes with wood plugs. Tap plugs gently with a hammer to secure.

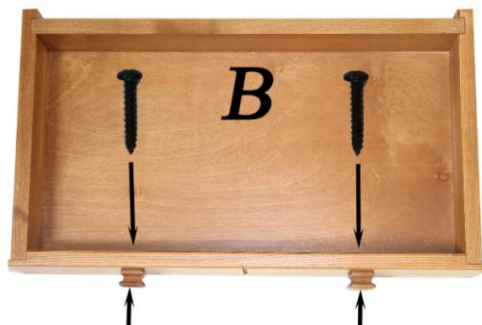


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## STEP 9

Attach drawer hardware by placing Drawer Knobs on front of drawer as shown and thread using 1 ½" Pan Screws.

Align grooves in sides of drawer with wooden slides on inside of side assemblies. Slide drawer into place.



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## CARE

Dust as needed with a soft cloth. Clean with damp cloth and mild solution of dish soap. Polish with soft cloth and polish that contains no pigments or silicone.



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Product Support 1 800 660 6930

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